

Sample gas cooler EGK 4



Accurate measurements of gases require gas samples with stable dew points even under harsh ambient conditions.

The EGK models provide a compressor-type cooling system connected to a cooling block. The cooling block evenly dissipates the heat thus supporting the highly efficient heat exchangers. The temperature of the cooling block is regulated by the **Bühler Constant Regulating System**. This system allows smooth regulation and eliminates the disadvantages of the traditional on-off operating mode.

The cooling block accommodates up to four individual heat exchangers hence the cooler may serve up to four separate sample gas streams.

Condensate is removed either by peristaltic pumps, by automatic condensate drains or automatically drained condensate vessels. which can be directly attached to the heat exchangers within the cooler's outer contour (AK 5.1).

- Compact design
- Easy to install
- Wall or rack mountable
- Reliable cooling system
- CFC-free
- Accomodates up to 4 gas streams
- Heat exchangers in SS, glass or PVDF
- Nominal capacity 800 kJ/h
- Dew point stability 0,2 K

Technical Data

Ready for operation max. 20 minutes

Cooling capacity (at 25°C) 800 kJ/h Ambient temperature +5..50°C Dew point (set at factory) approx. 5 °C Dew point variations static 0,2 K ±2°C Over full operation range

115 or 230V. 50/60 Hz Power supply

Power consumption 170/500 VA Fuse 10 A

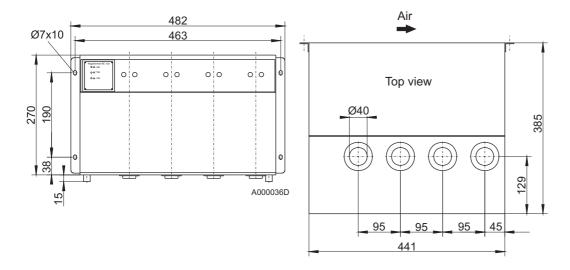
Alarm output each 230V, 3 A, 690 VA change over contact

IP 20 Protection class

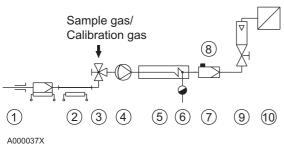
Housing material varnished sheet metal Installation wall or rack mounting Dimensions approx. 510 x 355 x 450 mm

Weight incl. 4 heat exchangers approx. 38 kg

Dimensions (mm)



Typical Installation Diagram:



- Sample probe
- Sample tube
- 3 way valve
- 4 Sample gas pump
- 5 Sample gas cooler EGK-4
- Automatic condensate drain or perist. pump
- Moisture detector
- 8 Fine filter
- Flowmeter
- 10 Analyser

For models and specs of components see individual data sheets.

Heat Exchanger

The energy content of the sample gas and, as a result, the required cooling capacity of the gas cooler is determined by 3 parameters: gas temperature ϑ_{G} , dewpoint τ_{e} (moisture content) and flow v. The outlet dew point rises with increasing energy content (heat) of the gas. The required cooling capacity is determined by the maximum acceptable level of the outlet dew point.

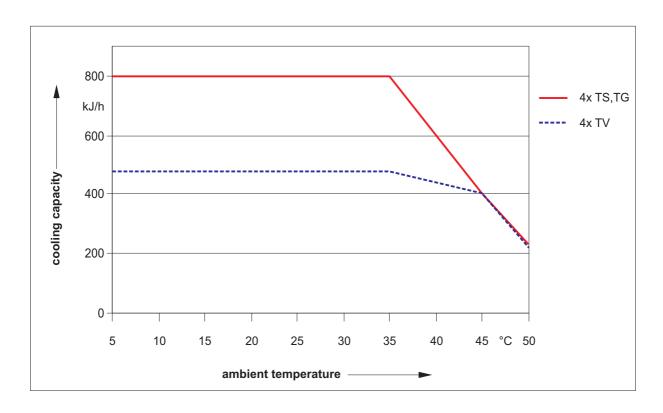
The following table shows cooler performance assuming the following conditions: τ_e =65°C and ϑ_g =90°C. Indicated is the v_{max} in NI/h cooled air (i.e. after the moisture has condensed). If the actual values stay below the parameters τ_e and ϑ_g , v_{max} can be increased. For example (TG), instead of τ_e =65°C, ϑ_g =90°C and v=250 l/h the values τ_e =50°C, ϑ_g =80°C and a maximum flow rate of v=350 l/h could be achieved.

Please contact one of Buhler's application specialists for assistance and further information.

Heat Exchanger	TS	TG	TV
Flow rate v _{max} 1)	530 l/h	280 l/h	150 l/h
Inlet dewpoint $\tau_{e,max}^{(1)}$	80 °C	80 °C	65 °C
Gas inlet temperature $\vartheta_{\scriptscriptstyle G,max}^{ \ \ 1)}$	180 °C	140 °C	140 °C
Max. cooling capacity Q _{max}	450 kJ/h	230 kJ/h	120 kJ/h
Gas pressure p _{max}	160 bar	3 bar	3 bar
Pressure drop ∆p (v=150 l/h)	8 mbar	8 mbar	8 mbar
Dead volume V _{tot}	69 ml	48 ml	129 ml
Sample gas connections	G 1/4" i ²⁾	GL 14	DN 4/6
Condensate out connections	G 3/8" i 2)	GL 25	G 3/8" i

¹⁾ with maximum heat transfer of the heat exchanger and max. cooling capacity of the cooler

Performance Data



²⁾ NPT-threads upon request

Please indicate with order

Please extract the part number for the cooler fulfilling your requirements from the type code below.

Please note: Each gas path should be equipped with a peristaltic pump or an automatic condensate drain.

Part no. 4 5 4				\top	0 0 0	EGK 4
						Туре
	0					Wall mount
	1					19"-rack mount
		F				Power Supply
		1				115V
						230V
						Gas Paths
			0			without heat exchanger
			1			1 gas path
			2			2 gas paths
			3			3 gas paths
						4 gas paths
						Gas Path/ Material/ Version
			00			without heat exchanger
			1 0	-		heat exchanger TS, stainless steel
			2 0	-		heat exchanger TG, glass
			3 0	4		heat exchanger TV SS, PVDF
			3 1	4		heat exchanger TV-WS, PVDF
			3 2	-		heat exchanger TV-SS-Pt100, PVDF
			3 4	_		heat exchanger TV-SW (AK5.1), PVDF 1)
			3 5	_		heat exchanger TV-SW (AK5.1), PVDF 1)
			3 6	_		heat exchanger TV-WW-Pt100 (AK5.1), PVDF 1)
			3 8	┶		heat exchanger TV-SW-PT 100 (AK5.1), PVDF 1)
		Condensate Discharge 2)				
					without condensate discharge	
					peristalltic pump(s) mounted incl. auxiliary frame	
				2		automatic condensate drain AK5.1

Heat exchangers with horizontal condensate outlet are for mounting with automatic drain AK. 5.1 only. The automatic condensate drain is integrated in the cooler, each gas path is equipped with an automatic condensate drain.

Accessories

912 40 30 121 peristaltic pump 230 V, 0,3 l/h, for separate mounting 912 40 30 122 peristaltic pump 115 V, 0,3 l/h, for separate mounting

The peristaltic pumps for separate mounting available.

³⁾ Each gas path is equipped with a peristaltic pump with the same mains supply requirements as the cooler.