1.006.01



Automatic isokinetic sampler



Main characteristics:

- In accordance with UNI EN 13284, EN 10169 and US EPA M5, M17.
- Fast isokinetic control at any stack condition.
- Volume measurement with dry gas meter.
- Sampling flow measurement with mass flow meter.
- In-stack temperature and velocity measurement.
- Autotest and anomalies management.
- USB interface to download data.
- · Wide Graphic Display.

TECORA - Headquarter: 211-215 rue la Fontaine, 94134 Fontenay Sous Bois Cedex - FRANCE. Italian office: Via A. Volta 22, 20094 Corsico (Mi) - ITALY www.tecora.com

- High precision pressure calibrator, with thermal drift compensation device.
- Wide library with specifications of the most common ducts.
- **Datalogger** function with saving data on USB key (supplied with the instrument).
- Graphic interface hightly intuitive and simple.
- Internal memory capability: up to 256 report.
- · Reduced maintenance.
- Available with ISO 17025
 accredited laboratory certificate.

With Isostack G4 TCR Tecora introduces the 4th generation isokinetic sampler.

It is the result of a long tradition of isokinetic sampler, started in '80s with Isostack B6.

The solution offered with this new instrument can be summarized in 3 main characteristics:

- Easy to use
- Reliability
- Accuracy/Sampling quality (QA/QC)

Easy to use

Isostack G4 offers two different configuration to meet different type of use.

It is available in a "all in one" and in a "split" version.

The first is dedicated to whom wish to reduce the costs and have the maximum portability. The second to whom wish to carry on stack platform only the control panel and leave on plant floor the pump unit.

Probes and filter heating now managed directly from the integrated electronics of the instrument.

New functionalities of the software allow to manage the sampling in an easy and intuitive manner.





Isostack G4 split version

New utilities:

- · auto check at starting;
- · leak test in line during sampling;
- calculation for MSSI impactor;
- · ducts' library;
- · log measurements and alarms;
- automatic re-start in case of flue gas velocity alarm.

Reduction of cables and connections toward probes and other devices: a single umbilical cable includes the cables for the heated uses.

Portability and sturdiness empowered through a steel and alluminium frame and ABS panels. **Sampling flow** even more flexible with 4 - 8 mc/h pumps.





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Reliability

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Isostack G4 uses quality components which grant reliability in time.

Last generation electronics,

which assures high immunity from electromagnetic noisy and designed to work even in severe ambient conditions.

Advanced autotest functions:

allow to point out anomalies and malfunctioning before starting the sampling and eventually to proceed by-passing the anomaly.

Simplified and reduced

maintenance: the new pneumatic circuit, the components' arrangement and the removable wide carter frame, make the maintenance operations fast and easy to perform.

"Block pump" function, in case of accidental liquid suction: it switch off automatically the pump,

avoiding its damage. Software upgrade via USB: the customer can update the

instrument himself every time a new software version is released.

Accuracy/Sampling quality (QA/QC)

Isostack G4 allows to follow quality control procedures for the automatic isokinetic sampling. Calibration traceability of each sensor and measured parameter. Isostack G4 stores each calibration performed by the user and the manufacturer. The report is downloadable via USB.

Calibration curve on 5 points for each sensor and acquired width. Correction curve on 5 points programmable by customer for each sensor. Allows to adjust deviations eventually found during re-calibration.

Volume measurement redundancy now coming from a mass and a volume meter.

Autocalibration function: permits to verify the calibration of flow and volume measurement elements and eventually to adjust them to an external reference. High precision pressure sensor with thermal drift compensation. Thermocouple calibration curve following ITS 90 standard.

Parameters saved on instrument's report:

- Instrument's serial number
- Sampling date/hour
- Duct's temperature
- Duct's absolute pressure
- Flue gas velocity
- Duct's flow
- Duct's parameter
- Sampling duration
- Atmospheric pressure
- Sampling line pressure
- Sampled volume
- Nozzle's flowrate
- Sampler's range
- Isokinetic deviation
- Heated box temperature
- Heated probe temperature
- Condensation bath temperature
- Condensation bath's gas outlet temperature

Stored report type

Measurement report Punctual report Sampled point summary

Measurement Log Parameter's record with time Programmable integration

Report format

- Compatible with the following operative systems: Windows XP and 7, Linux, Mac OS, Google Chrome OS. - Compatible with Microsoft Office,

generic database, SUN Open Office suite.



Isostack G4 all in one version



Keypad



Emission Line 1.006.03



Isostack G4 is available with different configurations:

Isostack G4 ONE "All in one" version 4 m ³ /h "All in one" version 8 m ³ /h	P. supply (220 Vac ± 10% 50/60 Hz) AC99-025-0000SP AC99-025-0001SP	P. supply (90-130 Vac ± 10% 50/60 Hz) AC99-025-0010SP AC99-0025-0011SP
Isostack G4 TWO		
"Split" version 4 m ³ /h	AC99-025-0003SP	AC99-025-0013SP
"Split" version 8 m ³ /h	AC99-025-0004SP	AC99-025-0014SP
Control Unit G4 TWO	AC99-025-0020SP	
Accessories		1744
- H2O suction sensor	AC99-025-9901SP	Contraction the sector
- Box probe thermoregulator	AC99-025-9902SP	
- n° 2 thermocouple inlet aux	AC99-025-9903SP	
- Automatic autozero	AC99-025-9904SP	
- Battery portable printer	AC99-025-9900SP	Battery portable printer



AZIENDA CON SISTEMA DI GESTIONE PER LA QUALITÀ CERTIFICATO DA DNV = UNI EN ISO 9001:2008 =

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Product Data Emission Line

Emission Line

1.006.04

Technical characteristics

70 60 50 l/min 40 8 mc/h Flow 30 20 4 mc/h 10 0 10 20 30 40 50 60 70 80 90 Absolute pressure kPa



Isostack G4 dimension





	Differential pressure	
	Range Accuracy Resolution Differential pressure max	0 - 2500 Pa (0 - 250 mmH ₂ O) better than 1% of measure ± 2 Pa 0.1 Pa (0.01 mmH ₂ O) 30 000 Pa (3000 mmH ₂ O)
10 8 mc/h	Absolute pressure (static or barometric)	
20 10 4 mc/h	Range Accuracy Resolution	0 - 105 kPa (1050 mBar) absolute better than 1% of measure \pm 0.1 kPa 0.01 kPa (0.1 mBar)
0 10 20 30 40 50 60 70 80 90 100 Absolute pressure kPa	Temperature N° of inlet for thermocouple K type Resolution <i>Thermocouple type K</i>	up to 5 (depending on model) 0.1 °C 0 + 1200 °C
mc/n	Accuracy Dry gas meter temperature Range Accuracy Resolution	1% of measure ± 0.2 °C Pt 100 sensor (4 spins) -20 + 80 °C 1% of measure ± 0.2 °C 0.01 °C
	Volume measurement	
	With dry gas meter Resolution Accuracy	G2.5 o G4 (depending on model) 0.1 litre 2%
	Flow measurement	
	Answering time Mass meter Resolution Accuracy	500 ms 5-40 l/min (with 4 m3/h pump) 8-60 l/min (with 8 m3/h pump) 0.01 litre better than 2%
	Range regulation	
	Type Answering time	electronic > 2 s
lsostack G4 dimensions	General specifications	
	Suction pumps Interception duct's valve Suction gas filter Water sensor Gas connections and pitot Communication ports Printer port	rotative pumps 4 or 8 mc/h totally isolated built-in glass fiber built-in (*) quick connections USB 1.0; 1.1 e 2.0 RS232
Control Unit G4 dimensions	Working temperature Power supply Working without main supply Display Keypad Weight	-20 +40°C 95% UR 220 Vac 50/60Hz - (110Vac 50/60Hz) buffer battery graphic LCD 128x64 pixel membrane with tactile effect 15 Kg (4 mc/h) 19 (8 mc/h)

(*) optional